

Work Order ID 78021-2

December-23-11 8:41:44 AM

78021

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Item ID: D212-580-041

Revision ID:

Item Name: Cargo Mirror Assembly, 8 inch Round

Start Date: 12/23/11

Start Qty: 2.00

Required Date: 12/23/11

Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

Date:

QC:

Date:

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2161

B2

IIN-D212-580-1

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP D212-580-041 CHG004

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

M.L.S 11/12/23
②

S.12/16/09

11/12/23 S.12/16/09

Item ID: D212-580-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cargo Mirror Assembly, 8 inch Round

Start Date: 12/23/11 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 12/23/11 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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170 QC4- 100% Inspect kits for completeness 0.00

170

QC Memo 0.00

Quality Control

180 Packaging 0.00

180

Packaging Memo 0.00

Packaging Identify and pack for shipping as per PPP D212--580-041 Location: 41 PPP Rev: H

190 QC21- Final Inspection - Work Order Release 0.00

190

QC Memo 0.00

Quality Control

8/2/2012

(X)

all 1052 110

12/1/100

MT

12-01-10

Checklist Print

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Page 1

Work Order ID: 78021

Parent Item: D212-580-041

Parent Item Name: Cargo Mirror Assembly, 8 inch Round

Start Date: 12/23/11

Required Date: 12/23/11

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:H Removed D2013-3/-4 06-03-22 JLM
IPP REV:I AS PER ECN10-611 10-09-07 JLM VERIFIED
BY:DD
642 DD VERF:JLM

IPP rev:J 10.11.22 AS PER ECN10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3439-101		Manufactured	No			100	Each	2.0000	2	4			
Mirror Assembly 8"													

Location

Loc Qty

Loc Code

ST228

2

73801

2

D2161-212		Manufactured	No			100	Each	0.0000	1	2			
Mirror Bracket, 212													

MS20426AD3-4		Purchased	No			100	Each	4,458.0000	8	16			
RIVET													

Location

Loc Qty

Loc Code

ST316

4458

104374

1094

110398

3364

D4164-041		Manufactured	No			100	Each	56.0000	4	8			
Nut Plate Adapter Assembly													

Location

Loc Qty

Loc Code

ST135

56

69475

8

73329

48

MS27039-1-08		Purchased	No			100	Each	1,251.0000	4	8			
Screw													

Location

Loc Qty

Loc Code

ST291

1251

117423

77

118910

226

119075

448

119109

500

4.0 PARTS LIST

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D3439-101	MIRROR (WAS D2011-103)
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		8	MS20426AD3-4	RIVET, COUNTERSUNK
		4	D4164-041	NUT PLATE ASSEMBLY
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D3439-101 MIRROR

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Revision: A
Date: 10.07.20